

REQUEST FOR ENGINEERING CONTROLLED PROCESS AUTHORIZATION

I. Source

Source Name, Location and/or Department: Rolled Alloys, Temperance Michigan, Quality Assurance		1
Applicable PWA 367 Requirement & Paragraph Number: 367 rev m		2
Paragraph 3.4 - All non-conventional machining processes cutting, drilling, or trimming of metallic and non-metallic materials unless otherwise permitted in 3.2 or 3.3		
Proposed Process: Waterjet/Abrasive Waterjet Machining. Waterjet/Abrasive machining is utilized to cut LCS and other raw materials to provide near-net shapes per the customer instructions or drawings.		3
Source Representative (Print & Sign) Christopher D. Wonders		4
Phone: 734-847-9430	5	Fax: 734-847-3915
E-Mail: cwonders@rolledalloys.com	7	Date: 10/30/2006
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II. MPE

Comments/Substantiation: Approved for cutting raw material. Cutting of finished part surfaces would require separate approval by P&W.		9
MPE Disposition: Approved <input checked="" type="checkbox"/> Disapproved <input type="checkbox"/>	10	MPE Authorizing Engineer (Print & Sign) 11 <i>R Starks</i> RICK STARKS
		Date: 12 10/31/06