

Nickel

		Plate	Sheet	Bar	Pipe	Fittings	Welding Products	Forging Billet
RA330®	UNS: N08330	•	•	•	•		•	
RA333®	UNS: N06333						•	
RA 602 CA®	UNS: N06025	•	•				•	
AL-6XN®	UNS: N08367	•	•	•	•	•		•
230®	UNS: N06230		•					
600	UNS: N06600	•	•	•				
601	UNS: N06601	•	•		•			
625	UNS: N06625	•	•	•				
625 LCF	UNS: N06625, N06626		•					
718	UNS: N07718	•	•	•				
718 AMS 5663	UNS: N07718			•				
800H/AT	UNS: N08810, N08811	•	•					
20	UNS: N08020	•	•					
X	UNS: N06002	•	•	•				
X-750	UNS: N07750		•					
INVAR 36	UNS: K93600, K93603	•						

Duplex
Stainless
Steels

ZERON® 100	UNS: S32760	•	•	•	•	•		•
2205	UNS: S31803, S32205	•	•	•	•	•		
2507	UNS: S32750	•	•	•	•	•		
LDX 2101®	UNS: S32101	•						

Enhanced
Machining
Stainless
Bar

PRODEC® 303	UNS: S30300			•				
PRODEC® 304/304L	UNS: S30400, S30403			•				
PRODEC® 316/316L	UNS: S31600, S31603			•				
PRODEC® 17-4	UNS: S17400			•				

Stainless
Steels

RA 253 MA®	UNS: S30815	•	•	•	•		•	
303	UNS: S30300			•				
304/304H	UNS: S30400, S30409	•						
304/304L	UNS: S30400, S30403	•	•	•	•	•		
309	UNS: S30908, S30909	•	•	•	•			
310	UNS: S31008, S31009	•	•	•	•			
316/316L	UNS: S31600, S31603	•	•	•	•	•		
317/317L	UNS: S31703	•						
321	UNS: S32100	•	•	•	•			
347	UNS: S34700	•	•	•				
410	UNS: S41000	•	•	•				
410S	UNS: S41008	•						
416	UNS: S41600			•				
420	UNS: S42000			•				
440C	UNS: S44004			•				
446	UNS: S44600			•				
13-8 PH	UNS: S13800	•		•				•
15-5 PH	UNS: S15500	•		•				•
15 H1025	UNS: S15500			•				
17-4 Annealed	UNS: S17400	•		•				
17-4 H1075	UNS: S17400			•				
17-4 H1150	UNS: S17400			•				
A-286	UNS: S66286	•	•					
A-286 5732, 5737	UNS: S66286			•				
A-286 Grade 660	UNS: S66286			•				
N-50 (XM-19)	UNS: S20910			•				
N-60	UNS: S21800			•				

Titanium

6-4	UNS: R56400	•	•	•				•
CP Titanium Grade 2	UNS: R50400	•						

Cobalt

188	UNS: R30188		•	•				
L-605	UNS: R30605		•					

Please contact your sales representative to inquire about additional grades or forms of material.

UNITED STATES

Chicago, IL: 1.888.227.7862
Cincinnati, OH: 1.888.421.2580
Houston, TX: 1.800.728.1440
Los Angeles, CA: 1.800.321.0909
Richburg, SC: 1.866.211.7006
Tampa, FL: 1.866.211.7006
Toledo, OH: 1.800.521.0332
Tulsa, OK: 1.866.664.4298
Windsor, CT: 1.860.687.2157

www.rolledalloys.com

CANADA

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Toronto, Ontario: 1.800.521.0332
Laval, Quebec: 1.877.450.4848

www.rolledalloys.ca

ASIA

Suzhou, Jiangsu, P.R. China:
+86 (0)512 6287 1560
www.rolledalloys.cn

Singapore: +65 6227 2725
www.rolledalloys.com.sg

Processing Capabilities

The Best Processing for the Tightest Tolerances



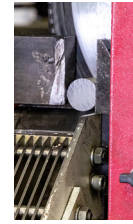
Laser

- ▶ Ideal for nested parts, leaving near-finished edges
- ▶ Maximum thickness 1-1/2"



Waterjet

- ▶ No heat-affected zone and minimal kerf loss
- ▶ Maximum thickness 6"



Precision Bar Saw

- ▶ Delivers a smooth and burr-free cut
- ▶ Available for stainless steel grades between 5/8" and 7-1/4" diameters

Additional Processing Services

Abrasive Plate Saw

Maximum plate thickness 3"

Band Saw

Maximum diameter 28"

Chop Stroke

Maximum diameter 2-1/4"

Coil Leveling

Thicknesses up to 1/2"

Gaufer/Straightener

Plate thickness 3/16" to 1/2"

Hi-Def Plasma

Plate thickness 3/16" to 6"

Laser Punch Combo

Maximum thickness 1/4"

Pipe Beveling

Bevel angles 30° to 37°

Pipe Threading

Pipe sizes 1/8" to 4" diameter

Plate Beveling

Maximum 45° angle

Rod Coil

Up to 5/8" diameter

Shear Cutting

Maximum thickness 1/2"



Scan or visit rolledalloys.com/processing for tolerances and additional processing information.

Quality Approvals

Approvals

ISO 9001:2015
AS13100 Compliant

AS 9100 Rev D
GEAE (GE Aircraft Engine)

Pratt & Whitney LCS Approved
Rolls Royce Approved

Honeywell Approved
Biomet International Approved

Special Process Approvals

General Electric Laser Approval EE02 - Cincinnati, OH
Goodrich (UTAS) 6253, RPS 14.35 - Cincinnati, OH
Nadcap Approval - Cincinnati, OH

Pratt & Whitney Laser Approval PWA 119-1 - Cincinnati, OH
Pratt & Whitney Canada Laser Approval CPW - Cincinnati, OH
Rolls Royce Laser Approval- RRP 55000 - Cincinnati, OH

International Packaging Approvals

IPPC International Wood Packaging Standard - Cincinnati, OH
IPPC International Wood Packaging Standard - Toledo, OH

Technical Services

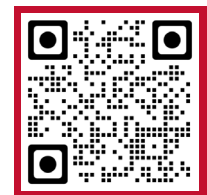
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