$\mathrm{N}-60$ is known for its excellent galling resistance, even at elevated temperatures. The additions of $4 \%$ silicon and $8 \%$ manganese inhibit wear, galling, and fretting. It is commonly used for various fasteners and pins that require strength and resistance to galling. It maintains decent strength up to temperatures of $1800^{\circ} \mathrm{F}$ and has oxidation resistance similar to that of 309 stainless steel. The general corrosion resistance is between that of 304 and 316 stainless steel.

## Chemistry

|  | $\mathbf{N i}$ | $\mathbf{C r}$ | $\mathbf{M n}$ | $\mathbf{S i}$ | $\mathbf{C}$ | $\mathbf{N}$ | $\mathbf{S}$ | $\mathbf{P}$ | Fe |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Min | 8.0 | 16.0 | 7.0 | 3.5 | - | 0.08 | - | - | - |
| Max | 9.0 | 18.0 | 9.0 | 4.5 | 0.10 | 0.18 | 0.03 | 0.06 | bal |

Per ASTM A276

## Specifications

UNS: S21800
AMS: 5848
ASTM: A193 Class 1C, A276, A479
ASME: SA-193, SA-276, SA-479

## Physical Properties

| Density | $0.275 \mathrm{lb} / \mathrm{in}^{3}$ |
| :--- | :--- |
| Poisson Ratio | 0.3 |
| Electrical Resistivity | $38.66 \mu \Omega \cdot$ in |
| Coefficient of Thermal Expansion $\left(\mathbf{6 8}^{\circ} \mathrm{F}-\mathbf{2 1 2}^{\circ} \mathrm{F}\right)$ | $8.8 \times 10^{-6} \mu \mathrm{in} / \mathrm{in} \bullet{ }^{\circ} \mathrm{F}$ |
| Modulus of Elasticity $\left(\mathbf{6 8}{ }^{\circ} \mathrm{F}\right)$ | $26.2 \cdot 10^{6} \mathrm{psi}$ |

## Mechanical Properties

Specification: A276

| Ultimate Tensile Strength, ksi | 95 |
| :--- | :--- |
| $\mathbf{0 . 2 \%}$ Yield Strength, ksi | 50 |
| Elongation, \% | 35 |
| Hardness MAX, Brinell | 241 |

*Values are minimum unless otherwise stated
Typical Tensile Properties

| Temperature, ${ }^{\circ} \mathbf{F}$ | Ultimate Tensile <br> Strength, $\mathbf{k s i}$ | $\mathbf{0 . 2 \%}$ Yield <br> Strength, ksi | Elongation, \% |
| :---: | :---: | :---: | :---: |
| 68 | 107 | 57 | 62 |
| 200 | 98 | 44 | 63 |
| 400 | 84 | 33 | 64 |
| 600 | 81 | 30 | 60 |
| 800 | 78 | 29 | 57 |
| 1000 | 75 | 28 | 52 |
| 1200 | 67 | 28 | 48 |
| 1400 | 50 | 25 | 47 |
| 1600 | 30 | 16 | 73 |

[^0]
## Features

- Wear and galling resistant


## Applications

- Fasteners
- Pins and bushings
- Wear rails
- Roller bearings
- Pump components



[^0]:    The data and information in this printed matter are believed to be reliable. However, this moterial is not intended as a substitute for competent professional engineering assistonce which is a requisite to ony specific application. Rolled Alloys makes no warronty and assumes no legal liobility or responsibility for results to be obtained in ony particular situction, and shall not be liable for any direct, indirect, special, or consequential damage therefom. This moterial is subject to revision without prior notice.

